



S35 STUCCO PER PLASTICA GRIGIO SCURO

A) DESCRIPTION AND FIELDS OF APPLICATION:

Versatile and flexible filler, especially developed for plastic materials. Its special formulation grants high adhesion properties and easiness in sanding.

Due to the low specific weight, the overall weight of the repaired part is unaltered.

We suggest first verifying the adhesion on TPO recycled materials before proceeding with the reparation cycle.

B) TECHNICAL DATA:

Composition	Unsaturated polyester resin and mineral charges
Specific weight	1.3 ± 0,1
Available colours	Dark grey
Safety data	See safety data sheet

C) SURFACE PREPARATION :



* TPO, iron, steel plate, glass fiber reinforced plastic

* Original paints or aged topcoat finishes



* Clean well the surface to be treated with V12 Twinplast Cleaner. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

* On base coats or enamel top coats, sand and clean the surface before applying the filler.

D) CAUTIONS:

* Mix well the filler with 1-3 % paste hardener. Avoid using excessive amount of hardener, as peroxide staining may occur during painting operations.

* Do not utilize the product at temperatures below 5 °C.

* Store in a cool and dry place.



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E) PROCESSING:



1-3% C10 paste hardener pot -life 4-5' at 20 °C



application with putty knife



30' at 20 °C



4-5' at 1 m.



**P120-P150 roughing-out
P220-P240 finishing**

F)TOOLS CLEANING:

* With nitro thinner

G) RECOATING :

**VPP Plastic-Paint
A05 Twinplast Primer**

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained